

REVISION 1 SEPT 2022



S1.A Required Tools

#1 square bit (included)
#2 phillips bit
Electric drill or driver
7/64 drill bit
5/16" hex key
1/2" wrench or adjustable wrench
1-1/8" wrench or adjustable wrench
Laser level (preferred) or 6'+ bubble level
Tape measure
Pencil
Brad nailer with 2-1/2" trim nails or hammer
Caulking gun
Construction adhesive
Appropriate protective equipment

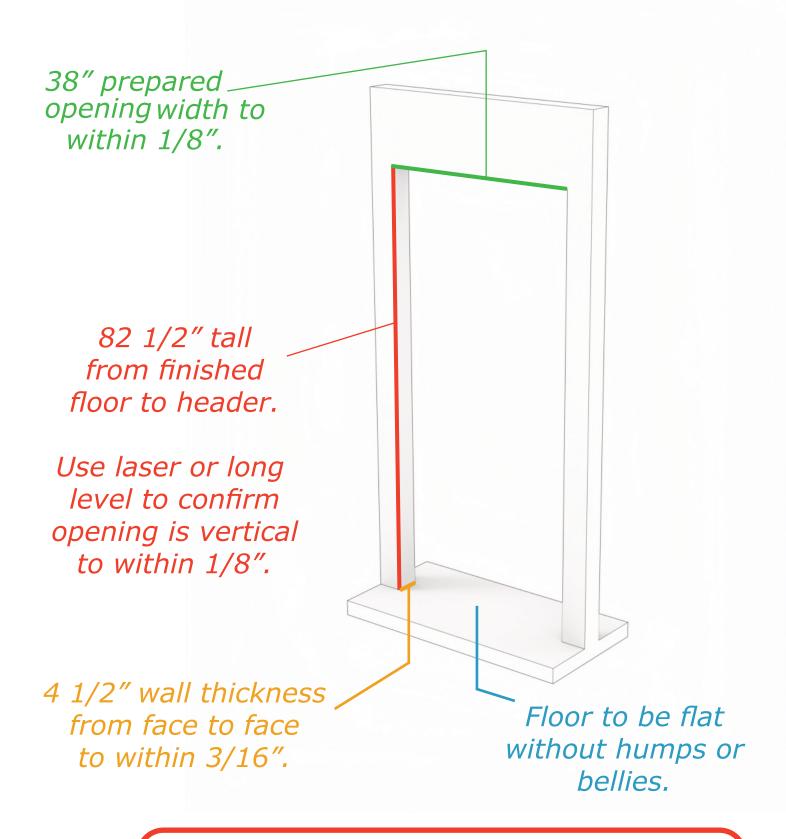
S1.B Workspace

Choose a workspace that is clean and free of debris, paint, stain or any other contaminant that could impact the finishing process. To ensure the best possible fit and finish it is important that assembly be done on a flat surface.

S1.C Confirm the wall opening is correctly sized, plumb and level.

Almost all installation issues arise from improperly sized or prepared openings. Ensure the following conditions are met:

- 1. The opening matches the dimensions provided.
- 2. The floor is flat and level.
- 3. The wall around the opening is flat without any humps or bellies.
- 4. The opening is plumb and level.





Correct any issues before starting the installation process. Failure to do so will result in unsatisfactory appearance and/or function.

S1.D | Choose Hinge Side

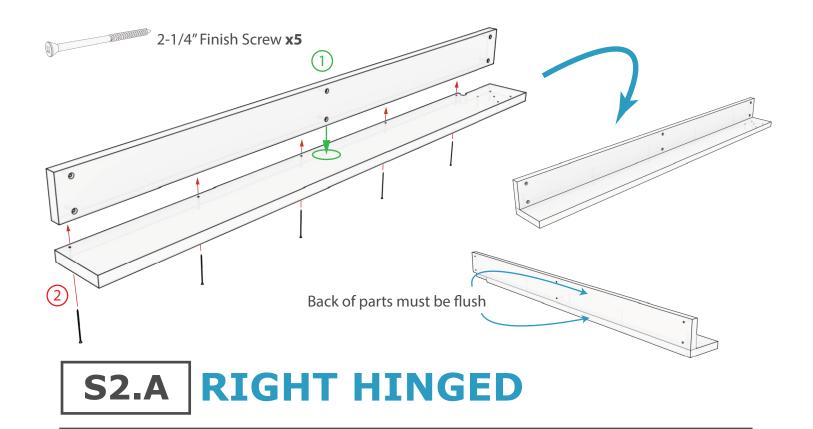
When facing the opening from the non-secret side, decide if you want the door to be hinged on the left or the right. Certain steps in this document will have instructions for both "Left" and "Right" configurations. Follow the instructions and images that pertain to your chosen configuration.

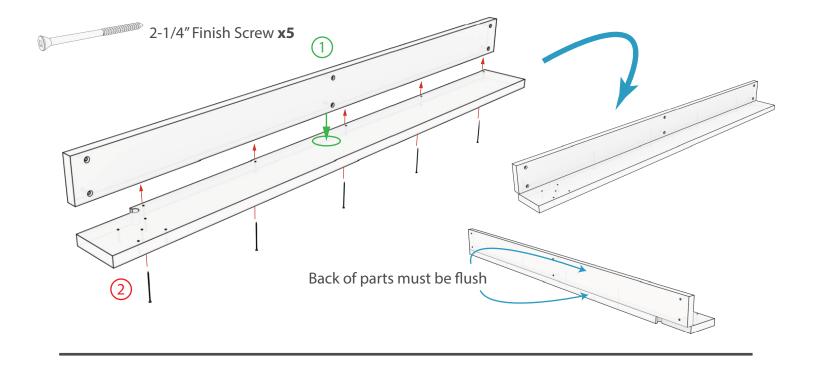
S1.E | Lay Out the Parts

To make identifying each component easier during assembly we recommend you lay all the components out ahead of time. Fasteners and other metal components are pre-packaged by type. Each assembly step will note the component's key characteristics for rapid identification.

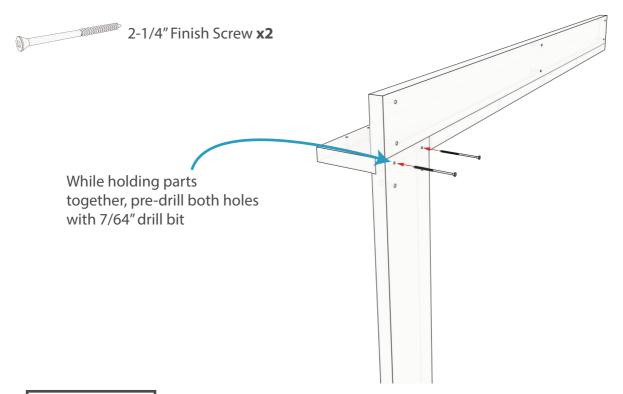
S 2 Interior Frame

S2.A LEFT HINGED

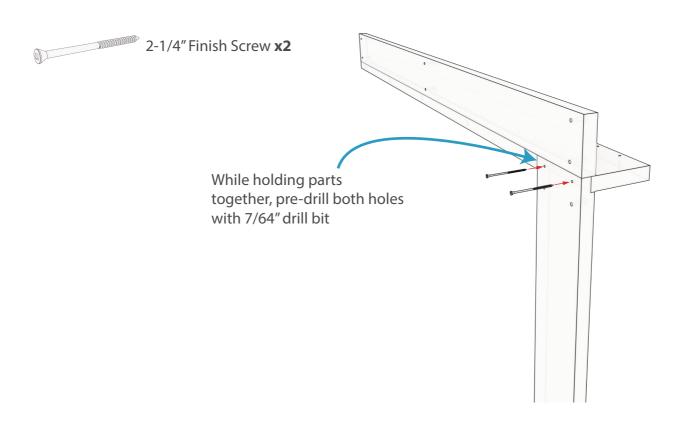


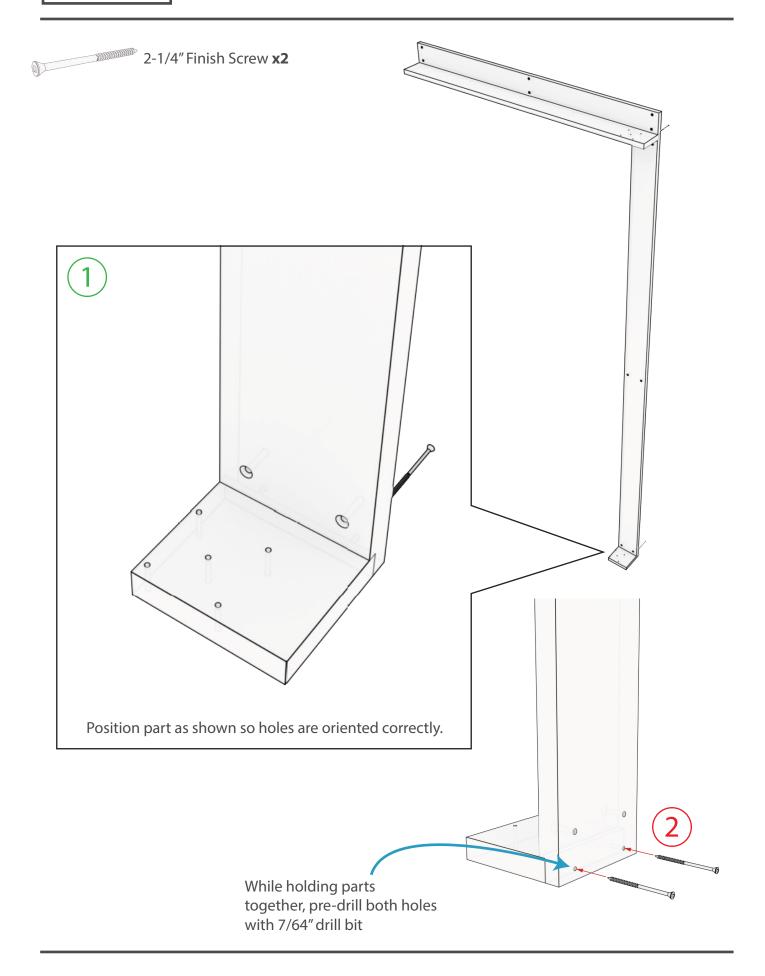


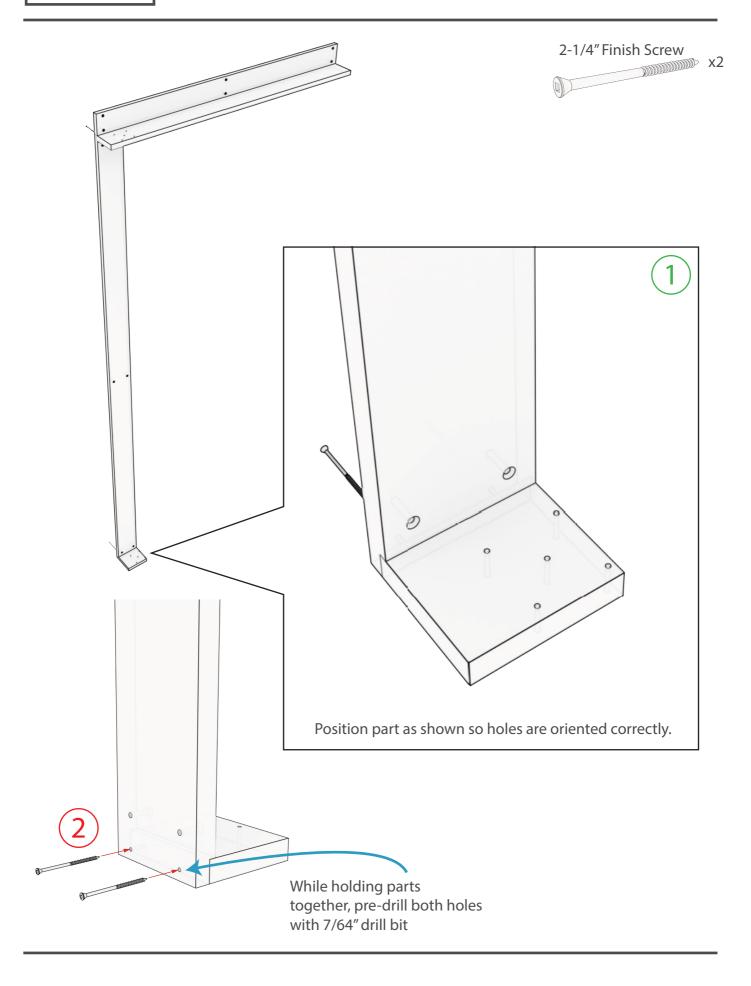
S.2B LEFT HINGED

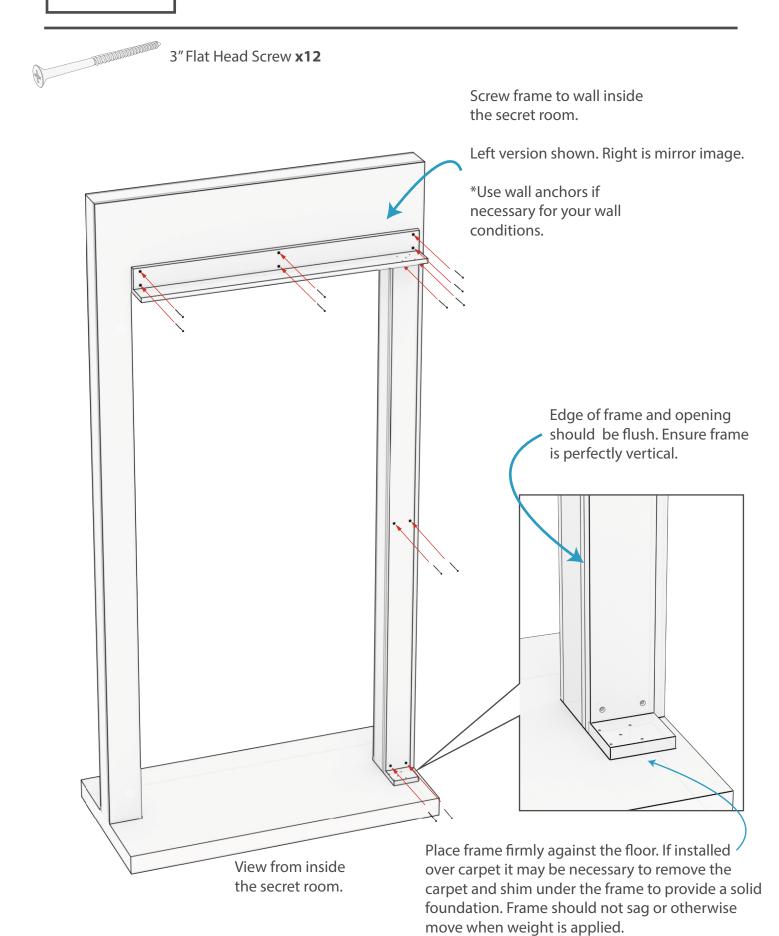


S.2B RIGHT HINGED







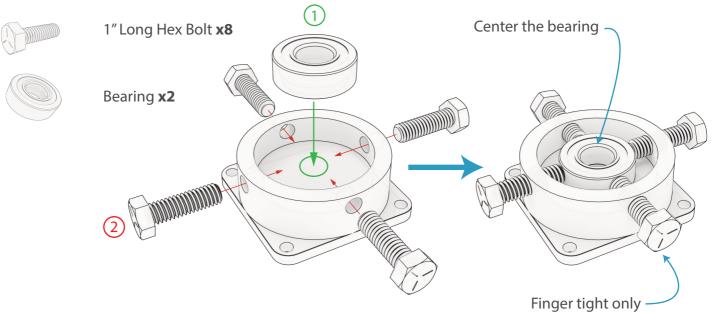


S2.E

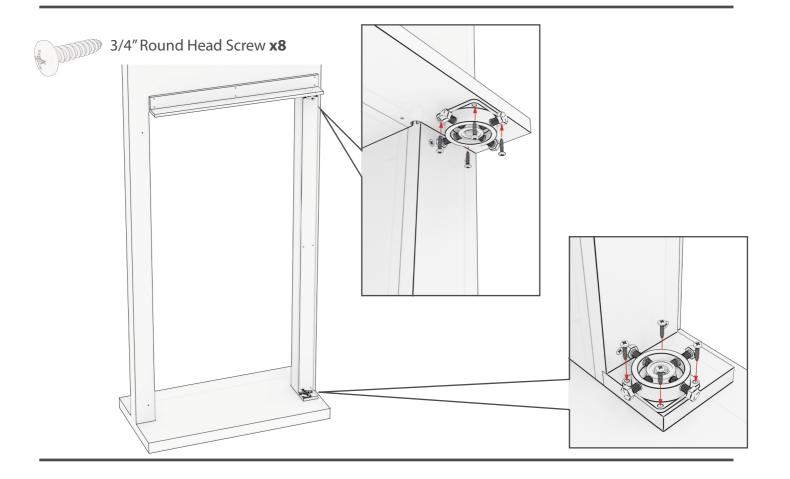
Build qty. of 2



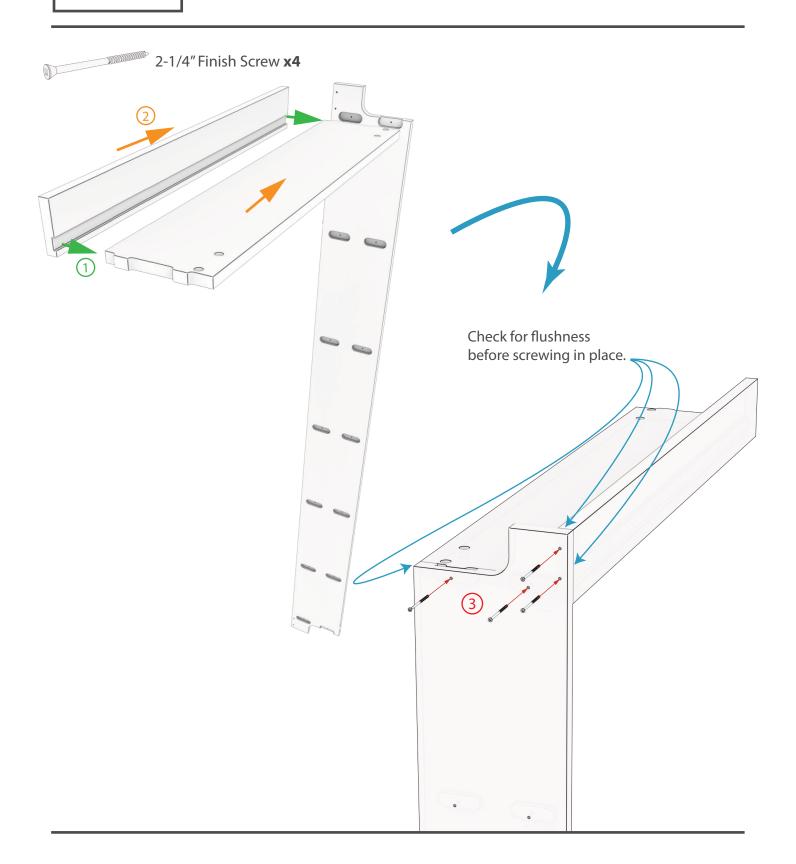
Bearing Seat **x2**

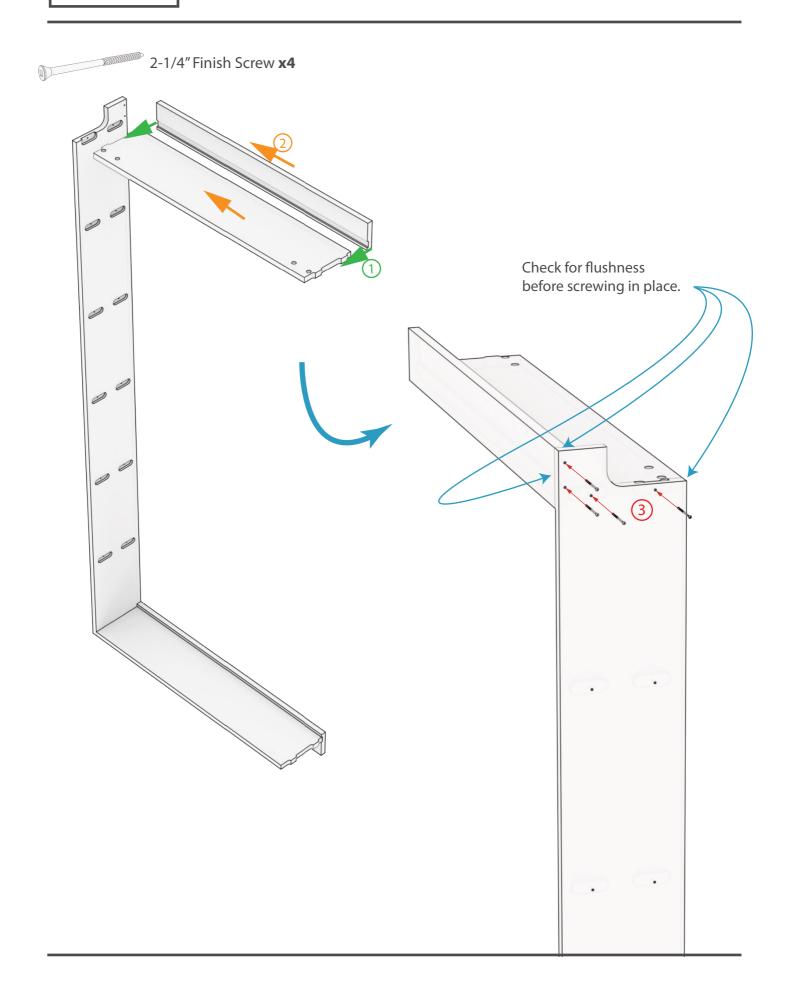


S2.F



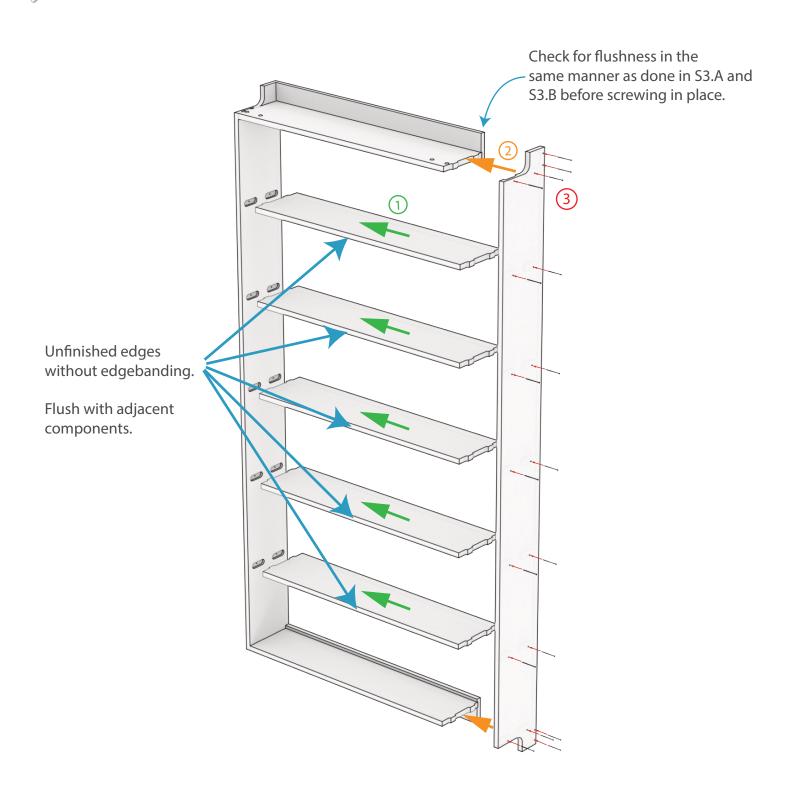
S3.A





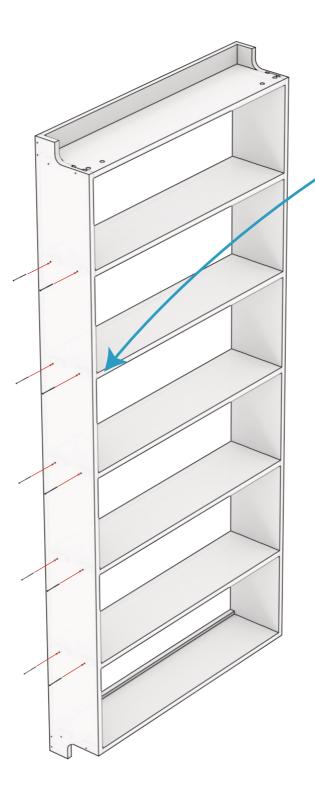


2-1/4" Finish Screw **x18**

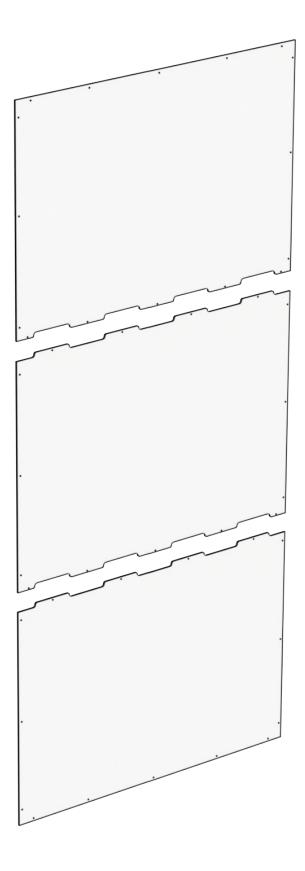




2-1/4" Finish Screw **x10**



Check for flushness between backs of shelves and adjacent components before screwing in place.

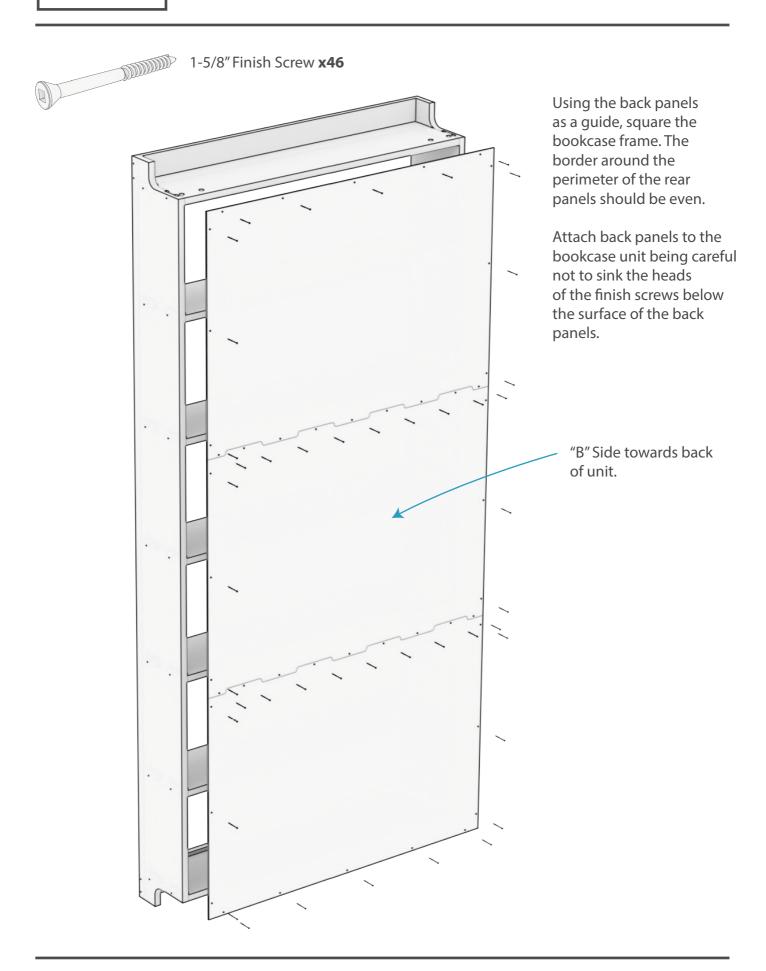


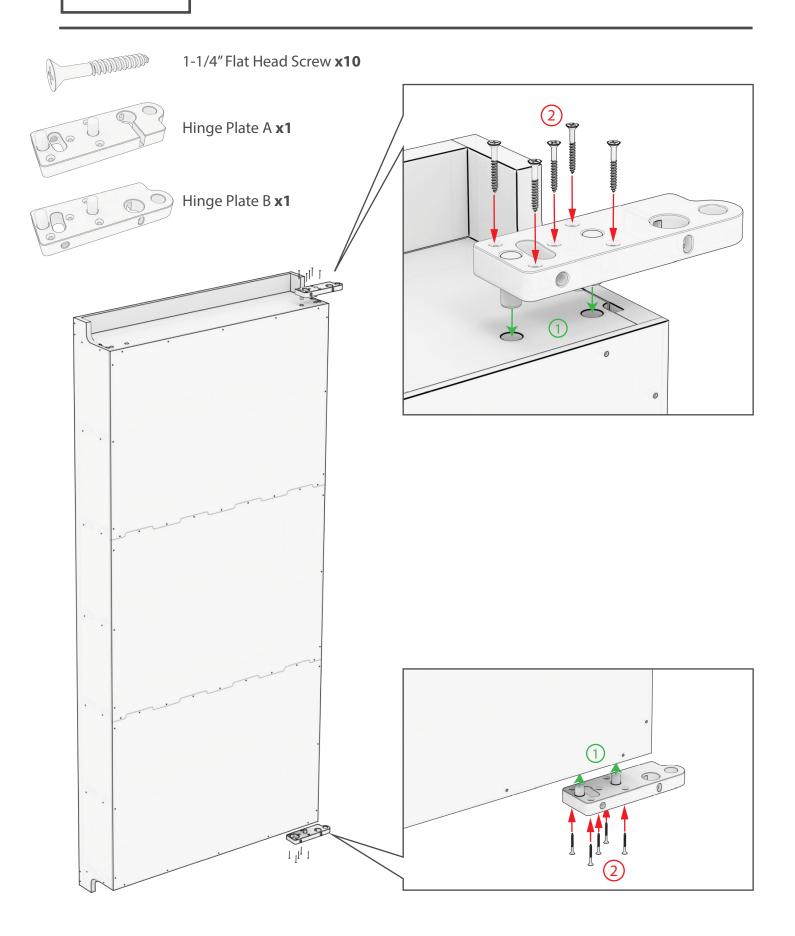
Lay out the back panels paying attention to the interlocking tabs on each panel.

Flip the panels as necessary so that the grain lines appear virtually unbroken across each joint.

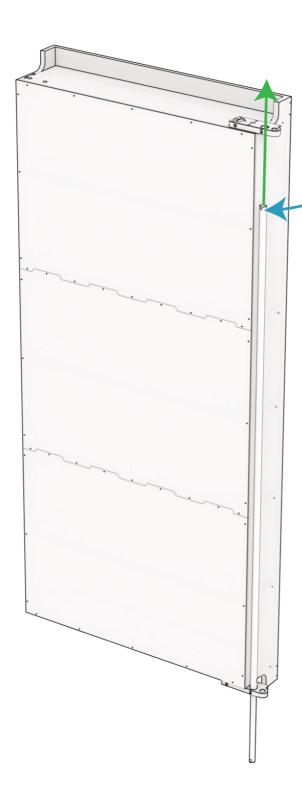
Identify which side of the panel assembly is the "A" side.

Typically this side will have very few knots or any other imperfections. This side will be your visible side and will be attached to the bookcase so that it is facing the front of the unit. The lower finish side is called the "B" side.



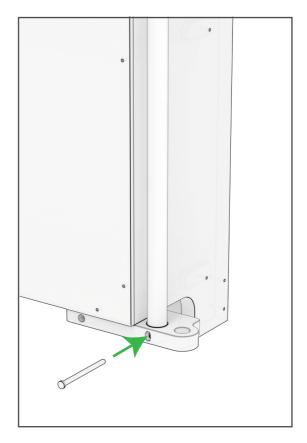






The long metal tube has holes in each end. The end with the hole closer to the edge is the top.

Slide the tube into place through both holes in the hinge plates.



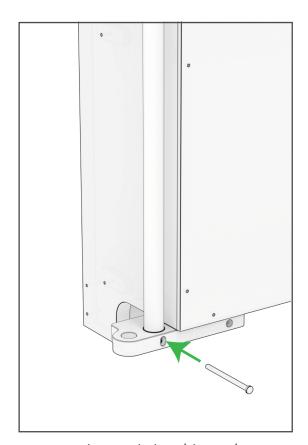
Insert pin into hinge plate and through the tube.



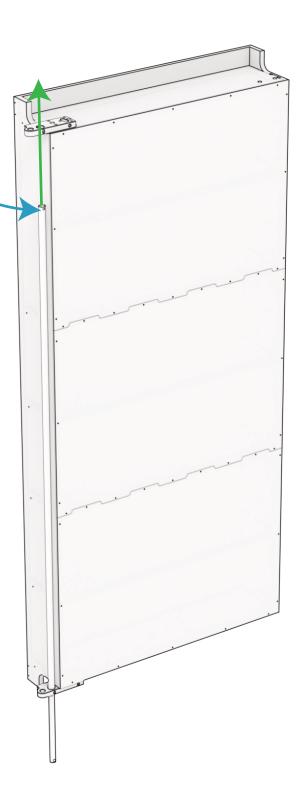
2-3/4" Pin **x1**

The long metal tube has holes in each end. The end with the hole closer to the edge is the top.

Slide the tube into place through both holes in the hinge plates.



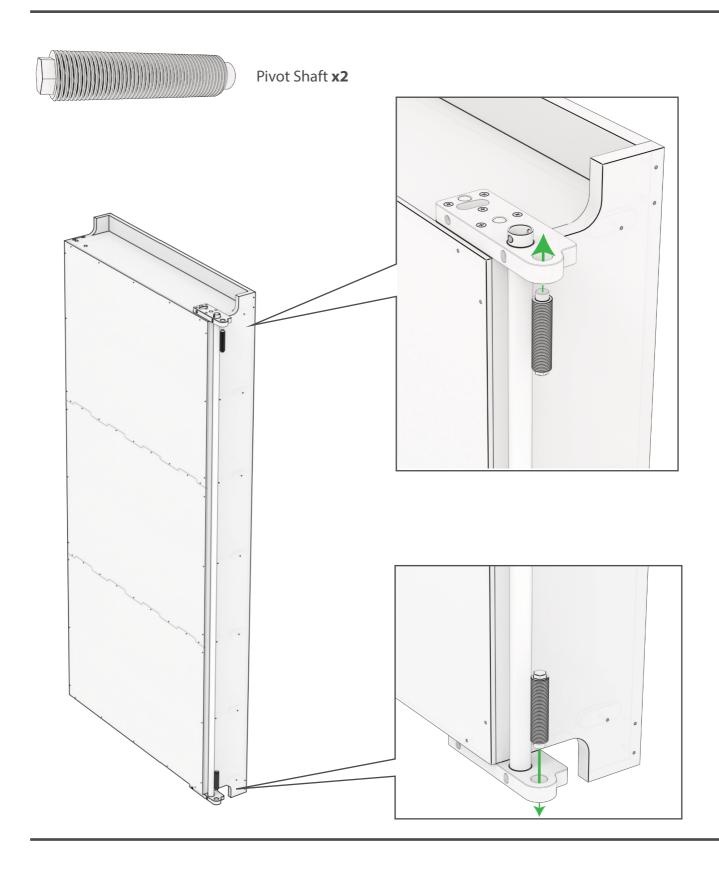
Insert pin into hinge plate and through the tube.

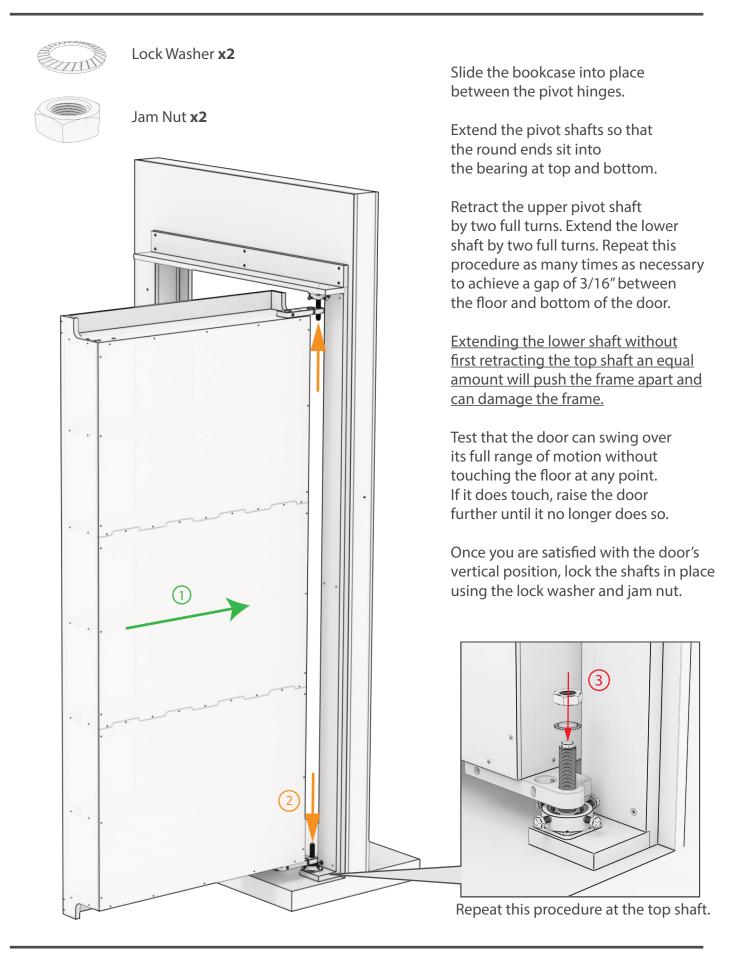


S4

Hanging the Door

S4.A







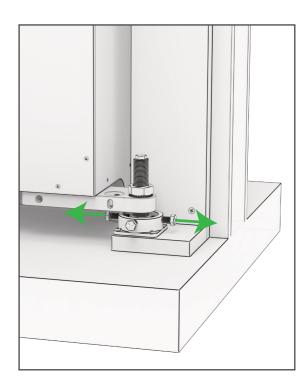
Measure the distance between the sides of the bookcase and the opening in 4 places as shown.

All four measurements should be as close to 1" as possible.

To move the door left and right, loosen the pivot adjustment bolt in the direction you want to move towards. Tighten the opposing adjustment bolt to push the bearing in the desired direction.

Adjust A and B using the top pivot hinge Adjust C and D using the bottom pivot hinge.

After adjustment, snug the bolts against the bearing. Do not overtighten.





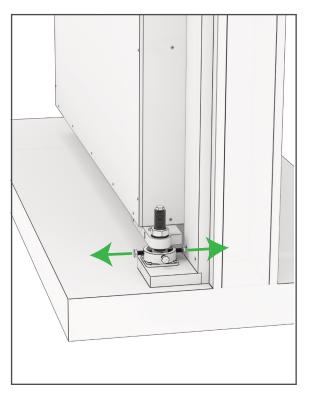
On the hinge side only, confirm that the face of the bookcase and the wall are flush with one another.

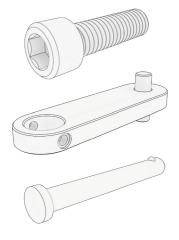
Left hinge: inspect at A and B. Right hinge: inspect at C and D.

Make adjustments as necessary.

To move the door front and back, loosen the pivot adjustment bolt in the direction you want to move towards. Tighten the opposing adjustment bolt to push the bearing in the desired direction.

After adjustment, snug the bolts against the bearing. Do not overtighten.

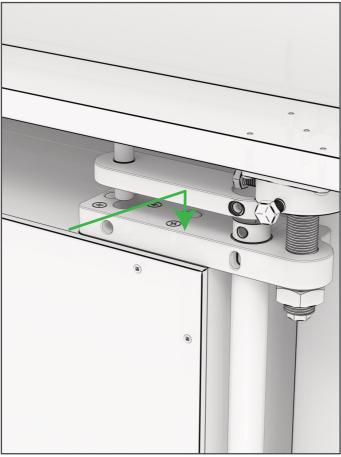




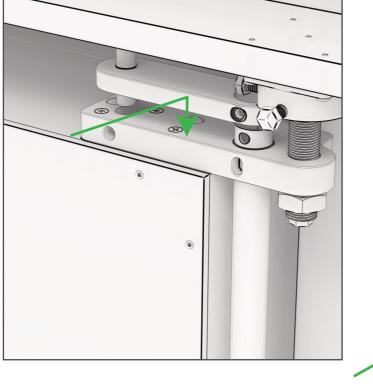
1-1/4" Socket Head Bolt x1

Adjustment Arm **x1**

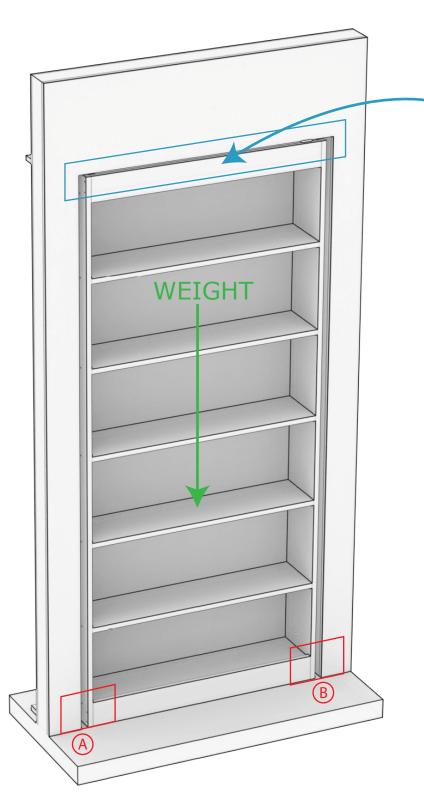
1-3/4" Pin **x1**



Place the Adjustment Arm over the end of the metal tube and down onto the top of the hinge plate.



Insert pin through the arm and tube. Screw bolt into the hinge plate until it touches the steel pin in the Adjustment Arm.



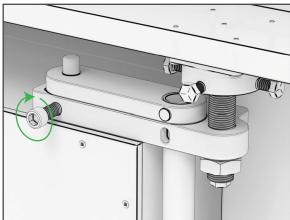
Load bookcase with your complete load of books / other objects on the shelves. 100 LBS MAXIMUM.

Hold the top of the bookcase flush with the surrounding wall.

At the bottom corner on the non-hinge side, determine if the face of the bookcase is proud of the surrouning wall.

Left hinge: inspect at B. Right hinge: inspect at A.

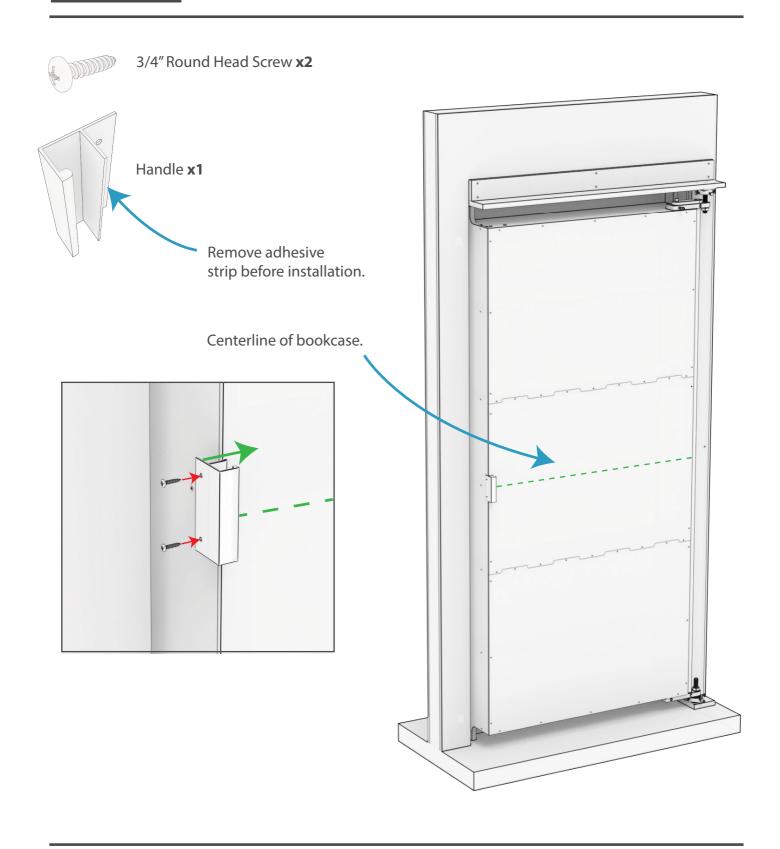
If the corner is proud, tighten the adjustment screw one turn at a time until the corner is flush with the wall.

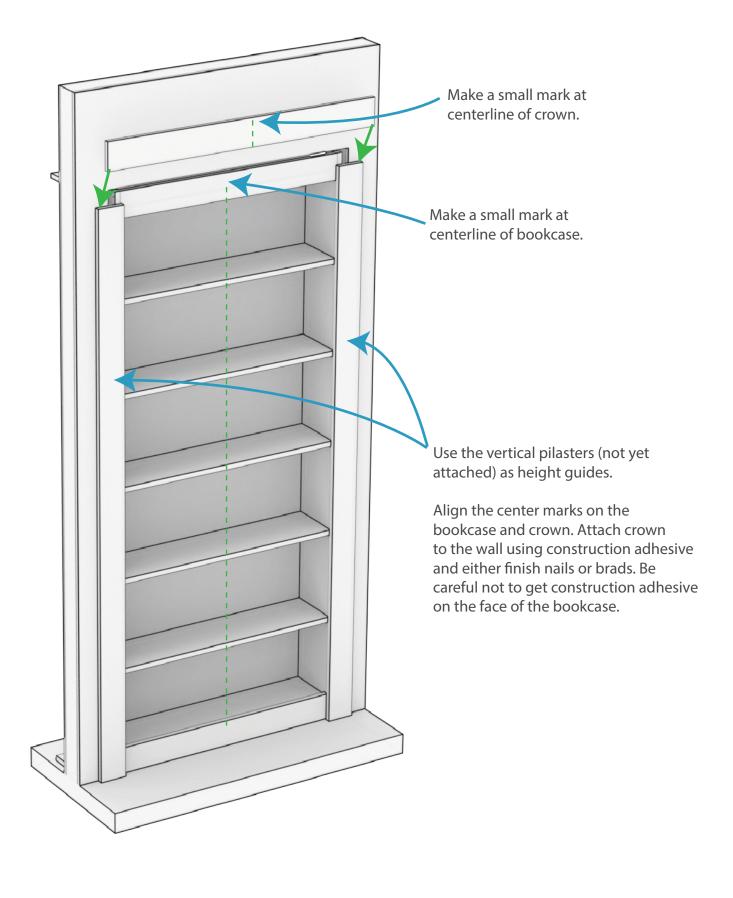


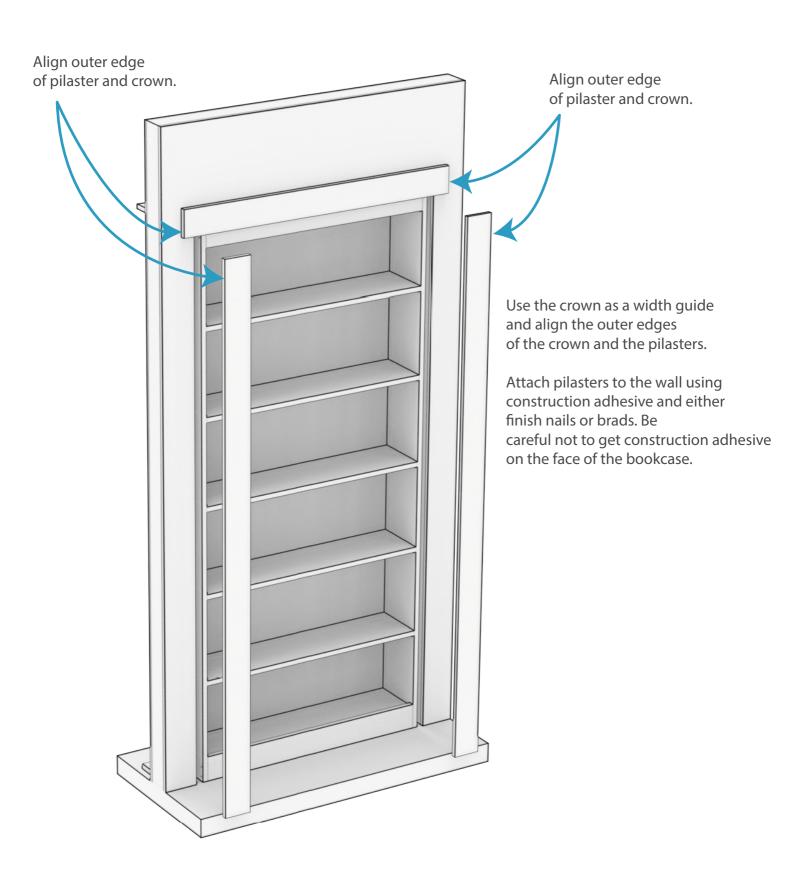
S5

Trim and Interior Hardware

S5.A







S5.D

Revisit steps **S4.D** and **S4.F**, this time using the back of the crown and pilasters as your reference surface rather than the surrounding walls. Make any final adjustments before continuing.



3/4" Round Head Screw x8



Round Magnet **x2**

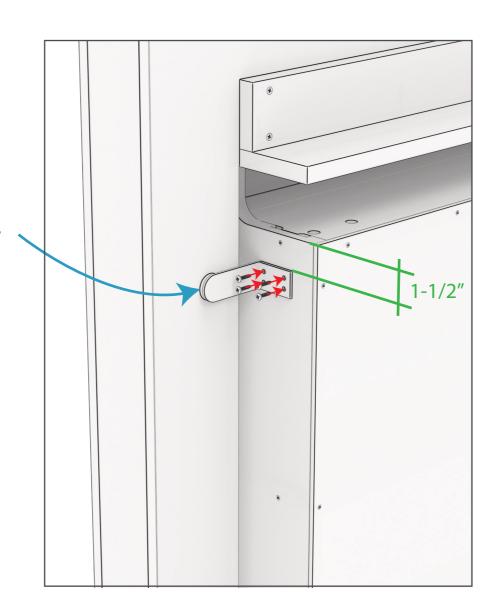
Stick magnet to bracket, aligning the circular features.

With the door closed press the bracket firmly against the wall and side of the bookcase.

Screw bracket to bookcase.

Mark the location of the magnet on the wall with a pencil.

Repeat this procedure at the bottom of the bookcase.





1-1/4" Flat Head Screw x2

Screw magnets to the wall. Your wall may require the use of an anchor depending on the location of your studs.

